



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200
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D2362-3
Job Sheet R207668



Part No: D2362-3

Job Qty: 1 pcs ⁶AS

Part Name: Step Support Bracket



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/2/20

Job Tracking No:

Created By: Linda Lacelle

Due Date: 3/19/20

Type: Rework

Description:

Note: D2362 REV.F IPP: G 00.05.18 Added inspection level 8 EC IPP REV:H 2020.01.13 AS PER DWG REV.F DD
VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Rework - 1 - Startup	7 pcs	3/19/20		0.00	1.75	Handfinish - 7 - 1 - B4B		M 20-3-3
							Handfinish - 7 - 2 - B4B		
95	Rework - 2 - B4B	7 pcs	3/19/20		1.00	1.40	HAAS - 1 - B4B		JF 20-03-03
							HAAS - 2 - B4B		
							HAAS - 3 - B4B		
							HAAS - 4 - B4B		
120	Rework - 3 - B4B	7 pcs	3/19/20		0.00	0.00	Powdercoat - 1 - B4B		BE 20-03-04
150	QC 3	7 pcs	3/19/20		0.00	0.00	QC 3 - 10		
							QC 3 - 13		
							QC 3 - 15		
							QC 3 - 17		
							QC 3 - 18		
							QC 3 - 2		
							QC 3 - 28		
							QC 3 - 3		
							QC 3 - 30		
							QC 3 - 34		
							QC 3 - 36		
							QC 3 - 41		
							QC 3 - 51		
							QC 3 - 58		
							QC 3 - 59		
							QC 3 - 68		
							QC 3 - 9		
							QC 3 - 40		
							QC 3 - 19		
							QC 3 - 43		
							QC 3 - 24		
							QC 3 - 61		
							QC 3 - 81		



Container No: S260503



Part: D2362-3

Job No: R207668

Serial No/Batch: S260503

Revision: REV.F

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
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CANADA
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www.dartaerospace.com

Date: 03/03/20

DAS
40
0-09

MAR 04 2020

155 Rework - 4 - B4B	7 pcs	3/19/20	0.00 0.88	QC 3 - 82	
				Small Fab - 1 - B4B	DAS MAR 04 2020
				Small Fab - 2 - B4B	58
				Small Fab - 3 - B4B	9-89
				Small Fab - 4 - B4B	
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
				Small Fab - 8 - B4B	
				Small Fab - 9 - B4B	
170 QC 5	7 pcs	3/19/20	0.00 0.00	Small Fab - Various 1 - B4B	
				QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	DAS 40
				QC 5 - 40	MAR 04 2020 9-89
				QC 5 - 61	
				QC 5 - 81	
180 Packaging 3-1 - Stock - B4B	7 pcs <i>6 pcs MAR</i>	3/19/20	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	DAS 25
				Packaging 3 - 8 - B4B	9-89
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	

				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
190 QC 21 - SA	7	3/19/20	0.00 0.00	QC 21 - SA - 21	DAS 27 MAR 05 2020
	pcs			QC 21 - SA - 70	9-7%
				QC 21 - SA - 53	

Part Op 90 - Hand finishing 1-Remove rubber cushions and discard. 2-Strip powder coat.
 Descriptions: 95 - (HAAS CNC vertical machine #1) ***Engrave as per drawing*** Ref; 1- Mill as per Folio FA800 Rev: AB & Dwg
 D2362 Rev: F 2-Deburr per dwg D2362
 120 - (White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum) START TIME: 7:45 FINISH TIME: 8:15 TIME: 300
 150 - (QC3- Inspect Part Finish)
 155 - (Small Fab) Bond rubber D2397-1 followed by D2397-3 using contact cement as per Dwg D2362
 Batch _____
 170 - (QC5- Inspect part completeness to step on W/O)
 180 - (Identify as per dwg & Stock Location: _____)
 190 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D2397-1	Rubber Cushion	7 pcs (1 ea)	155-Rework - 4 - B4B	
D2397-3	Rubber Cushion	7 pcs (1 ea)	155-Rework - 4 - B4B	5200403

90-Hand finish D2362-3 Job Allocations 6 5209025				
Operation	Component Part	Required	Inventory	Allocated
155-Rework - 4 - B4B	D2397-1	76	1	0
	D2397-3	76	1	0

Part Specifications

Specifications could not be found.

Linda Lacelle

From: Daniel Paquette
Sent: Wednesday, February 26, 2020 9:01 AM
To: Linda Lacelle; David Duval
Cc: Patrick Duval
Subject: RE: D2362-3 Job 205660 (D2265 casting) ECR/NCR

Rework steps have been added.

From: Linda Lacelle <llacelle@dartaero.com>
Sent: Tuesday, February 25, 2020 12:55 PM
To: David Duval <dduval@dartaero.com>; Daniel Paquette <dpaquette@dartaero.com>
Cc: Patrick Duval <pduval@dartaero.com>
Subject: FW: D2362-3 Job 205660 (D2265 casting) ECR/NCR

Pls add rework to D2362-3 to engrave and repowder coat and I guess add a new rubber cushion??

Thx

From: Patrick Duval <pduval@dartaero.com>
Sent: Tuesday, February 25, 2020 12:51 PM
To: Linda Lacelle <llacelle@dartaero.com>; Steven Drouin <sdrouin@dartaero.com>; Guillaume Auclair <gauclair@dartaero.com>; Mathieu Lamarche <mlamarche@dartaero.com>
Cc: Chris Provencal <cprovencal@dartaero.com>; Guillaume Gamache-Beauchamp <ggamachebeauchamp@dartaero.com>; Kimberley Guerin <kguerin@dartaero.com>; Holly Zhao <hzhao@dartaero.com>
Subject: RE: D2362-3 Job 205660 (D2265 casting) ECR/NCR

Linda,
Looks like the 13 that I'm looking for were machine and accepted, but the other 13 that we have on hold in QC were the bad one that could not be machine, so I will scrap those one, and suggest to have a work order made the rework the -3 in qtrn

Pat Duval

From: Linda Lacelle <llacelle@dartaero.com>
Sent: February 25, 2020 12:30 PM

Thank you
Steven

From: Linda Lacelle <llacelle@dartaero.com>
Sent: Monday, February 24, 2020 5:05 PM
To: Kimberley Guerin <kguerin@dartaero.com>; Guillaume Gamache-Beauchamp <ggamachebeauchamp@dartaero.com>; Steven Drouin <sdrouin@dartaero.com>
Cc: Patrick Duval <pduval@dartaero.com>; Jennifer Renwick <jrenwick@dartaero.com>; Jason Leroux <jleroux@dartaero.com>
Subject: Re: D2362-3 Job 205660 (D2265 casting) ECR/NCR

correct, need these asap plssssssssssssssssssssssssssssss

From: Kimberley Guerin <kguerin@dartaero.com>
Sent: February 24, 2020 1:53 PM
To: Guillaume Gamache-Beauchamp <ggamachebeauchamp@dartaero.com>; Steven Drouin <sdrouin@dartaero.com>
Cc: Patrick Duval <pduval@dartaero.com>; Linda Lacelle <llacelle@dartaero.com>; Jennifer Renwick <jrenwick@dartaero.com>; Jason Leroux <jleroux@dartaero.com>
Subject: RE: D2362-3 Job 205660 (D2265 casting) ECR/NCR

Adding Planning

From: Guillaume Gamache-Beauchamp <ggamachebeauchamp@dartaero.com>
Sent: February 24, 2020 2:52 PM
To: Steven Drouin <sdrouin@dartaero.com>
Cc: Patrick Duval <pduval@dartaero.com>; Kimberley Guerin <kguerin@dartaero.com>
Subject: D2362-3 Job 205660 (D2265 casting) ECR/NCR

Hello Steven,

I wanted to let you know these parts are needed for a sold job. I filled the ECR and NCR last Friday.

Thank you

Guillaume

Under Review Notification

Raised By: Steven Drouin

Date: 19.03.13

Product #: D350-591

Product Name: HELI-ACCESS-STEP

[illegible]